

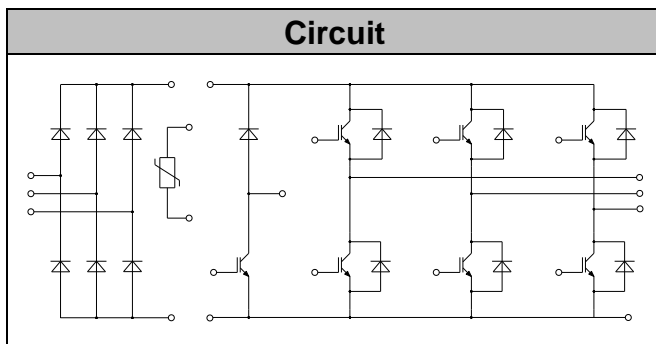


## IGBT Modules

V <sub>CES</sub>	1200V
I <sub>C</sub>	40A

## Applications

- Motor Drivers
- AC and DC servo drive amplifier
- UPS (Uninterruptible Power Supplies)



## Features

- Low switching losses
- Low V<sub>ce(sat)</sub> with positive temperature coefficient
- Including fast & soft recovery anti-parallel FWD
- Low inductance case
- High short circuit capability(10us)
- Maximum junction temperature 175°C

## ● IGBT- inverter

### Absolute Maximum Ratings

Parameter	Symbol	Conditions	Value	Unit
Collector-Emitter Voltage	V <sub>CES</sub>	V <sub>GE</sub> =0V, I <sub>C</sub> =1mA, T <sub>vj</sub> =25°C	1200	V
Continuous Collector Current	I <sub>C</sub>	T <sub>c</sub> =100°C, T <sub>vjmax</sub> =175°C	40	A
Repetitive Peak Collector Current	I <sub>CRM</sub>	t <sub>p</sub> =1ms	80	A
Gate-Emitter Voltage	V <sub>GES</sub>	T <sub>vj</sub> =25°C	± 20	V
Total Power Dissipation	P <sub>tot</sub>	T <sub>c</sub> =25°C T <sub>vjmax</sub> =175°C	227	W



## ● IGBT- inverter

### Characteristic values

Parameter	Symbol	Conditions	Value			Unit
			Min.	Typ.	Max.	
Gate-emitter Threshold Voltage	$V_{GE(th)}$	$V_{GE}=V_{CE}, I_C=1.2mA, T_{vj}=25^{\circ}C$	5.2	6.0	6.8	V
Collector-Emitter Cut-off Current	$I_{CES}$	$V_{CE}=1200V, V_{GE}=0V, T_{vj}=25^{\circ}C$			1.0	mA
Collector-Emitter Saturation Voltage	$V_{CE(sat)}$	$I_C=40A, V_{GE}=15V, T_{vj}=25^{\circ}C$		1.90	2.30	V
		$I_C=40A, V_{GE}=15V, T_{vj}=125^{\circ}C$		2.20		
		$I_C=40A, V_{GE}=15V, T_{vj}=150^{\circ}C$		2.40		
Gate Charge	$Q_G$			0.35		uC
Input Capacitance	$C_{ies}$	$V_{CE}=25V, V_{GE}=0V,$		2.25		nF
Reverse Transfer Capacitance	$C_{res}$	$f=1MHz, T_{vj}=25^{\circ}C$		0.10		nF
Gate-Emitter leakage current	$I_{GES}$	$V_{CE}=0V, V_{GE}=20V, T_{vj}=25^{\circ}C$			400	nA
Turn-on Delay Time	$t_{d(on)}$	$I_C=40A$ $V_{CE}=600V$ $V_{GE}=\pm 15V$ $R_G=13\Omega$ $T_{vj}=25^{\circ}C$		198		ns
Rise Time	$t_r$			24		ns
Turn-off Delay Time	$t_{d(off)}$			360		ns
Fall Time	$t_f$			72		ns
Energy Dissipation During Turn-on Time	$E_{on}$			4.25		mJ
Energy Dissipation During Turn-off Time	$E_{off}$			2.00		mJ
Turn-on Delay Time	$t_{d(on)}$	$I_C=40A$ $V_{CE}=600V$ $V_{GE}=\pm 15V$ $R_G=13\Omega$ $T_{vj}=125^{\circ}C$		210		ns
Rise Time	$t_r$			28		ns
Turn-off Delay Time	$t_{d(off)}$			470		ns
Fall Time	$t_f$			90		ns
Energy Dissipation During Turn-on Time	$E_{on}$			6.04		mJ
Energy Dissipation During Turn-off Time	$E_{off}$			3.05		mJ
SC Data	$I_{sc}$	$T_p \leq 10\mu s, V_{GE}=15V, T_{vj}=150^{\circ}C,$ $V_{cc}=900V, V_{CEM} \leq 1200V$		200		A



## ● Diode-inverter

### Absolute Maximum Ratings

Parameter	Symbol	Conditions	Value	Unit
Repetitive Peak Reverse Voltage	$V_{RRM}$	$T_{vj}=25^{\circ}\text{C}$	1200	V
Continuous DC Forward Current	$I_F$		40	A
Repetitive Peak Forward Current	$I_{FRM}$	$t_p=1\text{ms}$	80	A
$I^2t$ -value	$I^2t$	$V_R=0, t_p=10\text{ms}, T_{vj}=125^{\circ}\text{C}$	240	A <sup>2</sup> s
		$V_R=0, t_p=10\text{ms}, T_{vj}=150^{\circ}\text{C}$	220	

### Characteristic values

Parameter	Symbol	Conditions	Value			Unit
			Min.	Typ.	Max.	
Forward Voltage	$V_F$	$I_F=40\text{A}, T_{vj}=25^{\circ}\text{C}$		1.90	2.25	V
		$I_F=40\text{A}, T_{vj}=125^{\circ}\text{C}$		1.90		
		$I_F=40\text{A}, T_{vj}=150^{\circ}\text{C}$		1.85		
Recovered Charge	$Q_{rr}$	$I_F=40\text{A}$		4.15		$\mu\text{C}$
Peak Reverse Recovery Current	$I_{rr}$	$V_R=600\text{V}$ $-di_F/dt=1600\text{A}/\mu\text{s}$		42		A
Reverse Recovery Energy	$E_{rec}$	$T_{vj}=25^{\circ}\text{C}$		1.30		mJ
Recovered Charge	$Q_{rr}$	$I_F=40\text{A}$		8.00		$\mu\text{C}$
Peak Reverse Recovery Current	$I_{rr}$	$V_R=600\text{V}$ $-di_F/dt=1600\text{A}/\mu\text{s}$		46		A
Reverse Recovery Energy	$E_{rec}$	$T_{vj}=125^{\circ}\text{C}$		2.38		mJ



● **IGBT-brake-chopper**  
Absolute Maximum Ratings

Parameter	Symbol	Conditions	Value	Unit
Collector-Emitter Voltage	$V_{CES}$	$V_{GE}=0V, I_c=1mA, T_{vj}=25^{\circ}C$	1200	V
Continuous Collector Current	$I_c$	$T_c=100^{\circ}C, T_{vjmax}=175^{\circ}C$	25	A
Repetitive Peak Collector Current	$I_{CRM}$	$t_p=1ms$	50	A
Gate-Emitter Voltage	$V_{GES}$	$T_{vj}=25^{\circ}C$	$\pm 20$	V
Total Power Dissipation	$P_{tot}$	$T_c=25^{\circ}C$ $T_{vjmax}=175^{\circ}C$	166	W

**Characteristic values**

Parameter	Symbol	Conditions	Value			Unit
			Min.	Typ.	Max.	
Gate-emitter Threshold Voltage	$V_{GE(th)}$	$V_{GE}=V_{CE}, I_c=1.2mA, T_{vj}=25^{\circ}C$	5.2	6.0	6.8	V
Collector-Emitter Cut-off Current	$I_{CES}$	$V_{CE}=1200V, V_{GE}=0V, T_{vj}=25^{\circ}C$			1.0	mA
Collector-Emitter Saturation Voltage	$V_{CE(sat)}$	$I_c=25A, V_{GE}=15V, T_{vj}=25^{\circ}C$		1.90	2.30	V
		$I_c=25A, V_{GE}=15V, T_{vj}=125^{\circ}C$		2.20		
		$I_c=25A, V_{GE}=15V, T_{vj}=150^{\circ}C$		2.30		
Gate Charge	$Q_G$			0.24		$\mu C$
Input Capacitance	$C_{ies}$	$V_{CE}=25V, V_{GE}=0V,$		1.60		nF
Reverse Transfer Capacitance	$C_{res}$	$f=1MHz, T_{vj}=25^{\circ}C$		0.07		nF
Gate-Emitter leakage current	$I_{GES}$	$V_{CE}=0V, V_{GE}=20V, T_{vj}=25^{\circ}C$			100	nA
Turn-on Delay Time	$t_{d(on)}$	$I_c=25A$ $V_{CE}=600V$ $V_{GE}=\pm 15V$ $R_G=18\Omega$ $T_{vj}=25^{\circ}C$		175		ns
Rise Time	$t_r$			38		ns
Turn-off Delay Time	$t_{d(off)}$			420		ns
Fall Time	$t_f$			65		ns
Energy Dissipation During Turn-on Time	$E_{on}$			1.95		mJ
Energy Dissipation During Turn-off Time	$E_{off}$			1.20		mJ



Turn-on Delay Time	$t_{d(on)}$	$I_C = 25\text{ A}$ $V_{CE} = 600\text{ V}$ $V_{GE} = \pm 15\text{ V}$ $R_G = 18\Omega$ $T_{vj} = 125^\circ\text{C}$	185	ns
Rise Time	$t_r$		43	ns
Turn-off Delay Time	$t_{d(off)}$		510	ns
Fall Time	$t_f$		120	ns
Energy Dissipation During Turn-on Time	$E_{on}$		2.60	mJ
Energy Dissipation During Turn-off Time	$E_{off}$		2.00	mJ
SC Data	$I_{sc}$	$T_p \leq 10\mu\text{s}, V_{GE} = 15\text{ V}, T_{vj} = 150^\circ\text{C},$ $V_{cc} = 900\text{ V}, V_{CEM} \leq 1200\text{ V}$	135	A

## ● Diode-Brake-Chopper

### Absolute Maximum Ratings

Parameter	Symbol	Conditions	Value	Unit
Repetitive Peak Reverse Voltage	$V_{RRM}$	$T_j = 25^\circ\text{C}$	1200	V
Continuous DC Forward Current	$I_F$		15	A
Repetitive Peak Forward Current	$I_{FRM}$	$t_p = 1\text{ ms}$	30	A
$I^2t$ -value	$I^2t$	$V_R = 0, t_p = 10\text{ ms}, T_j = 125^\circ\text{C}$	48.0	A <sup>2</sup> s
		$V_R = 0, t_p = 10\text{ ms}, T_j = 150^\circ\text{C}$	42.0	

### Characteristic values

Parameter	Symbol	Conditions	Value			Unit
			Min.	Typ.	Max.	
Forward Voltage	$V_F$	$I_F = 15\text{ A}, T_{vj} = 25^\circ\text{C}$		2.00	2.40	V
		$I_F = 15\text{ A}, T_{vj} = 125^\circ\text{C}$		2.10		
		$I_F = 15\text{ A}, T_{vj} = 150^\circ\text{C}$		2.10		
Recovered Charge	$Q_{rr}$	$I_F = 15\text{ A}$		1.10		$\mu\text{C}$
Peak Reverse Recovery Current	$I_{rr}$	$V_R = 600\text{ V}$ $-di_F/dt = 550\text{ A}/\mu\text{s}$		12.0		A
Reverse Recovery Energy	$E_{rec}$	$T_{vj} = 25^\circ\text{C}$		0.30		mJ
Recovered Charge	$Q_{rr}$	$I_F = 15\text{ A}$		1.90		$\mu\text{C}$
Peak Reverse Recovery Current	$I_{rr}$	$V_R = 600\text{ V}$ $-di_F/dt = 550\text{ A}/\mu\text{s}$		14.0		A



# MG40P12E1

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Reverse Recovery Energy	$E_{rec}$	$T_{vj}=125^{\circ}C$		0.60		mJ
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## ● Diode-Rectifier

### Absolute Maximum Ratings

Parameter	Symbol	Conditions	Value	Unit
Repetitive Peak Reverse Voltage	$V_{RRM}$	$T_j=25^{\circ}\text{C}$	1600	V
Average output Current 50/60Hz, sine wave	$I_{F(AV)}$	$T_c=100^{\circ}\text{C}$	50	A
Maximum RMS Current at Rectifier Output	$I_{RMSM}$	$T_c=100^{\circ}\text{C}$	60	A
Surge Forward Current	$I_{FSM}$	$V_R=0, t_p=10\text{ms}, T_j=45^{\circ}\text{C}$	320	A
$I^2t$ -value	$I^2t$	$V_R=0, t_p=10\text{ms}, T_j=45^{\circ}\text{C}$	510	$\text{A}^2\text{s}$

### Characteristic values

Parameter	Symbol	Conditions	Value			Unit
			Min.	Typ.	Max.	
Diode Forward Voltage	$V_F$	$I_F=40\text{A}, T_j=125^{\circ}\text{C}$		1.12		V
Reverse Current	$I_R$	$T_j=125^{\circ}\text{C}, V_R=1600\text{V}$			2.0	mA

## ● NTC-Thermistor

### Characteristic values

Parameter	Symbol	Conditions	Value			Unit
			Min.	Typ.	Max.	
Rated Resistance	$R_{25}$			5.0		$\text{k}\Omega$
Deviation of R100	$\Delta R/R$	$T_c=100, R_{100}=493.3\Omega$	-5		5	%
Power Dissipation	$P_{25}$				20.0	mW
B-value	$B_{25/50}$	$R_2=R_{25}\exp[B_{25/50}(1/T_2-1/(298.15\text{K}))]$		3375		K

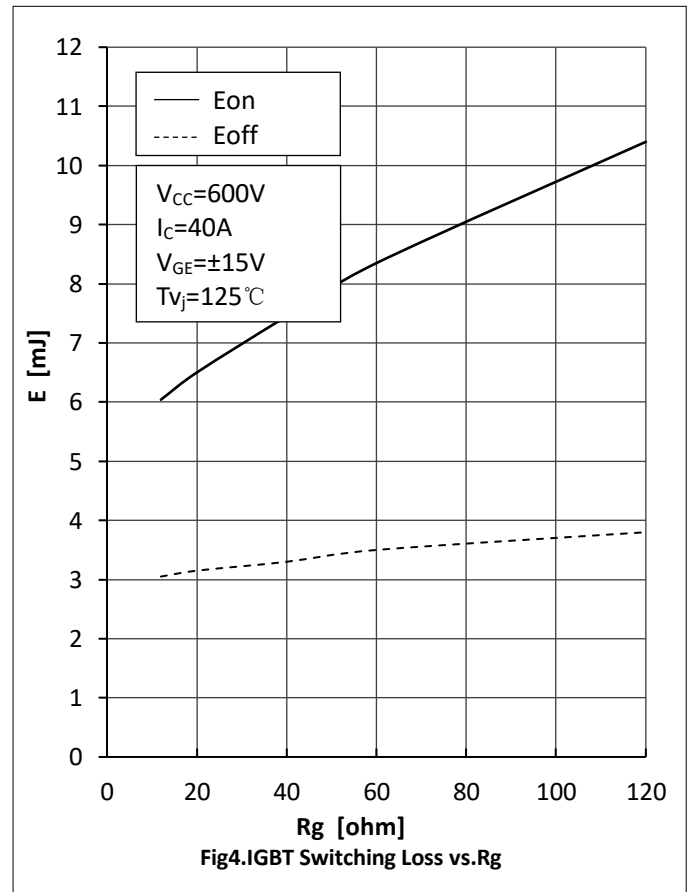
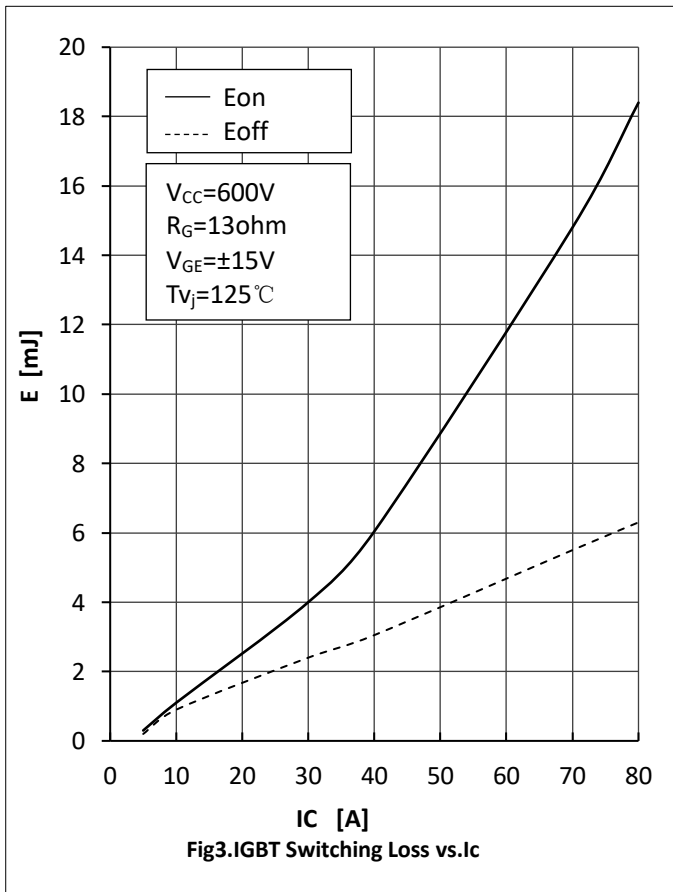
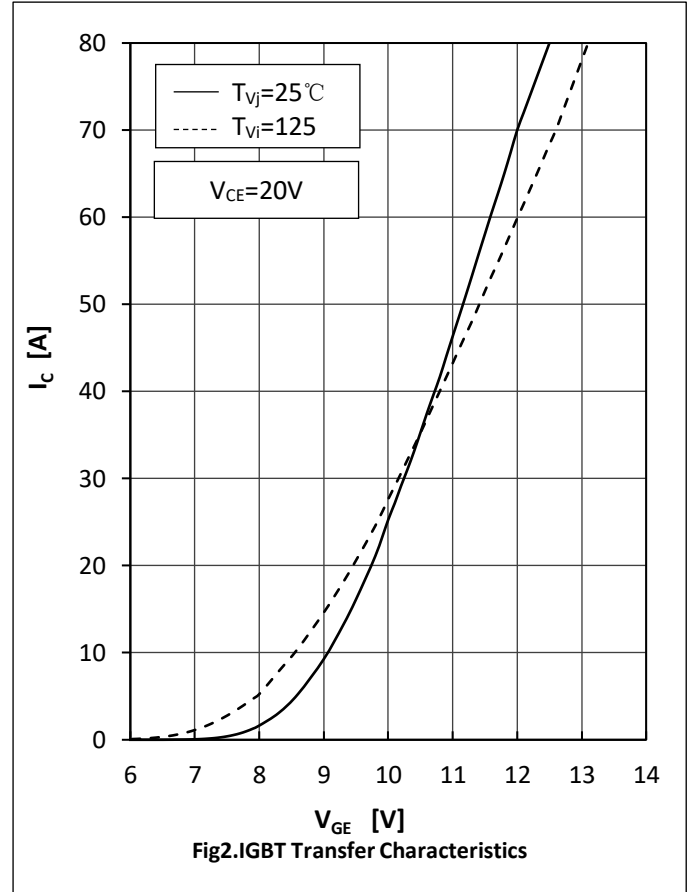
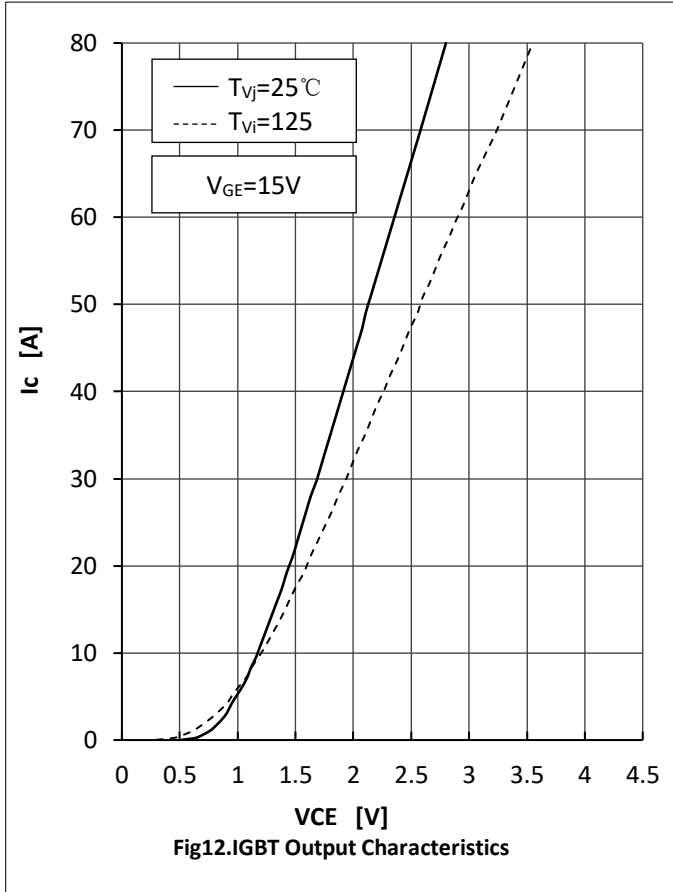


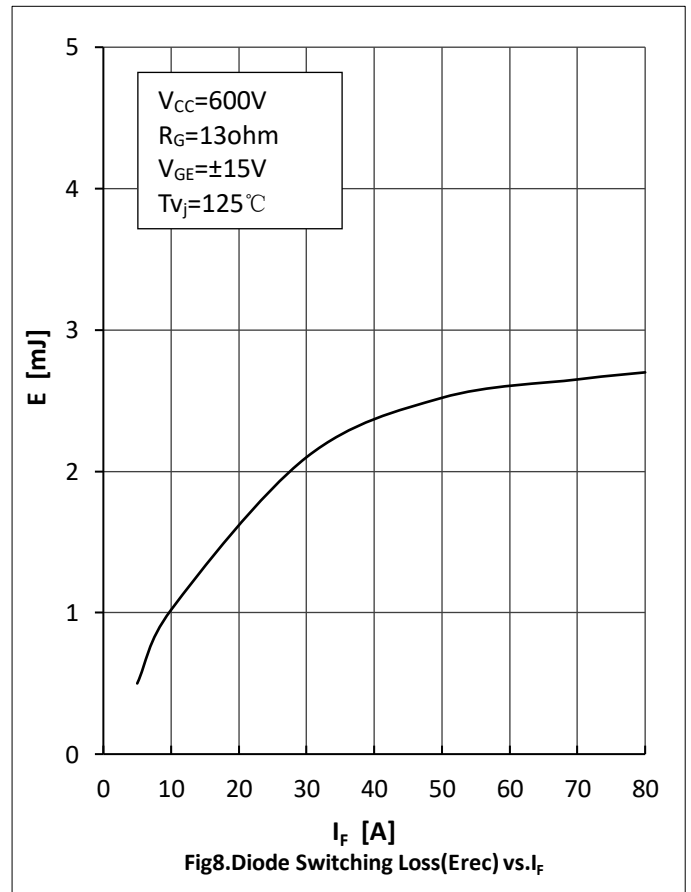
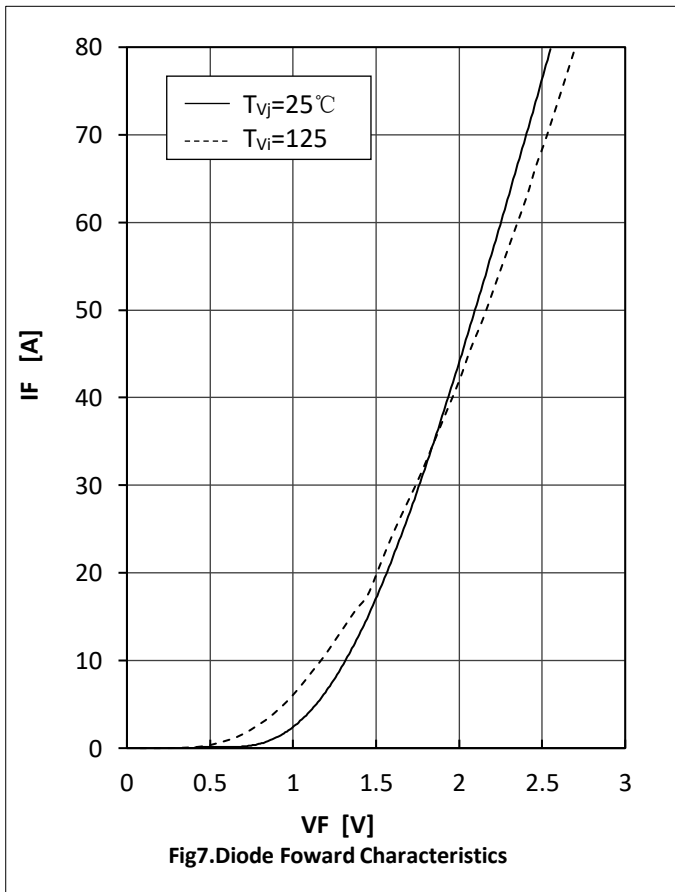
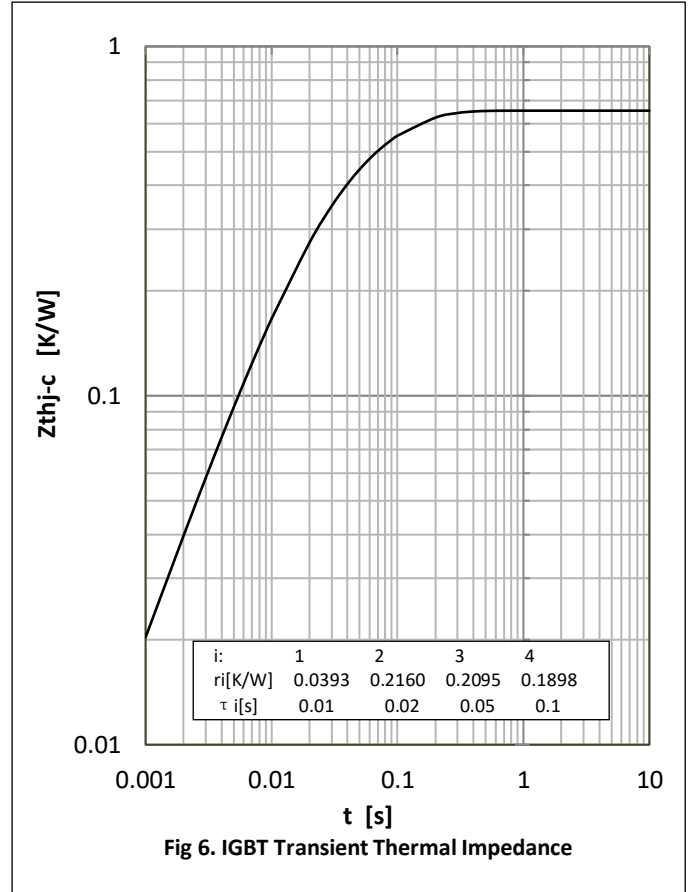
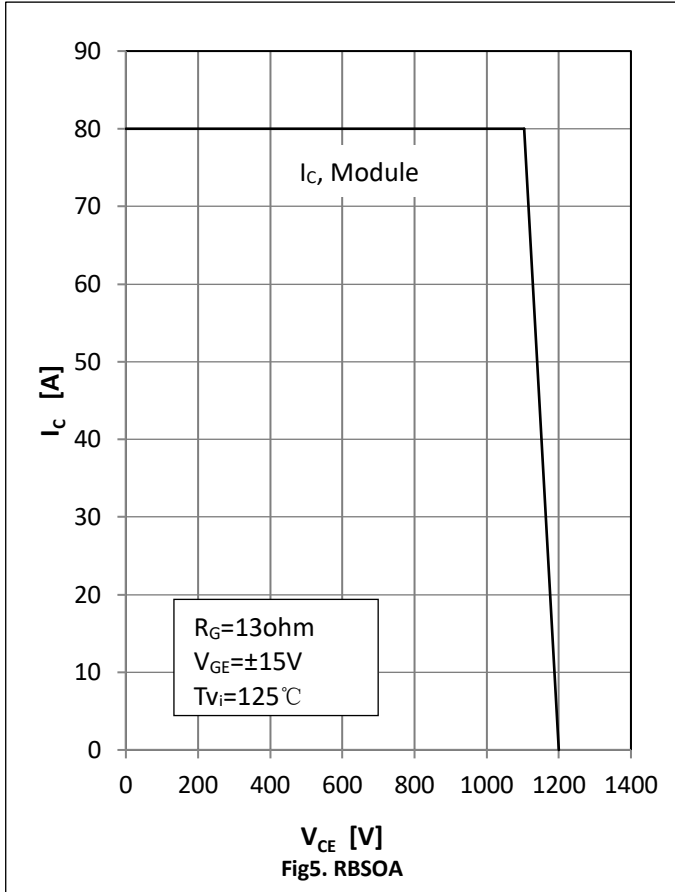
## ● Module Characteristics

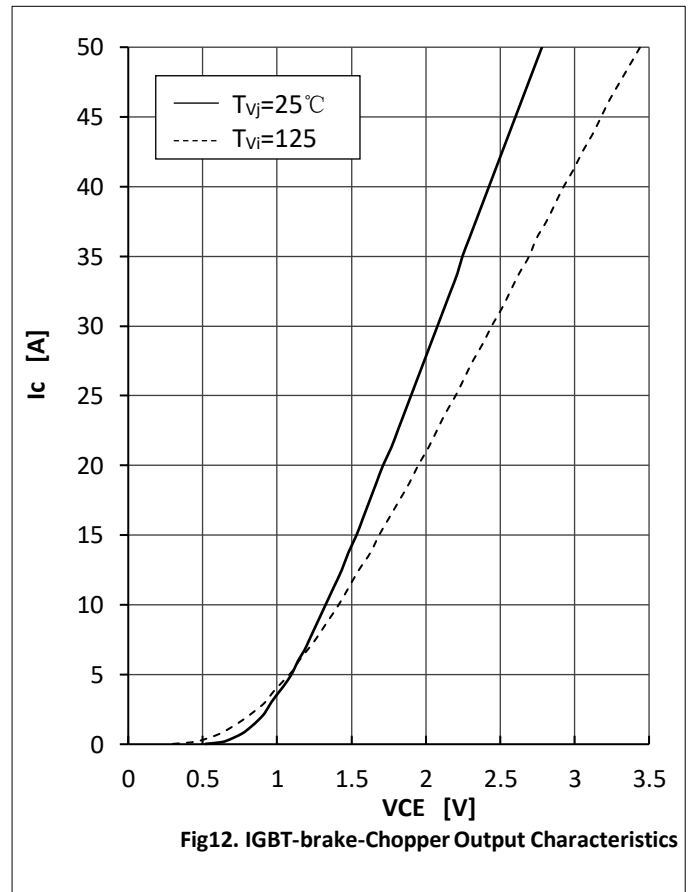
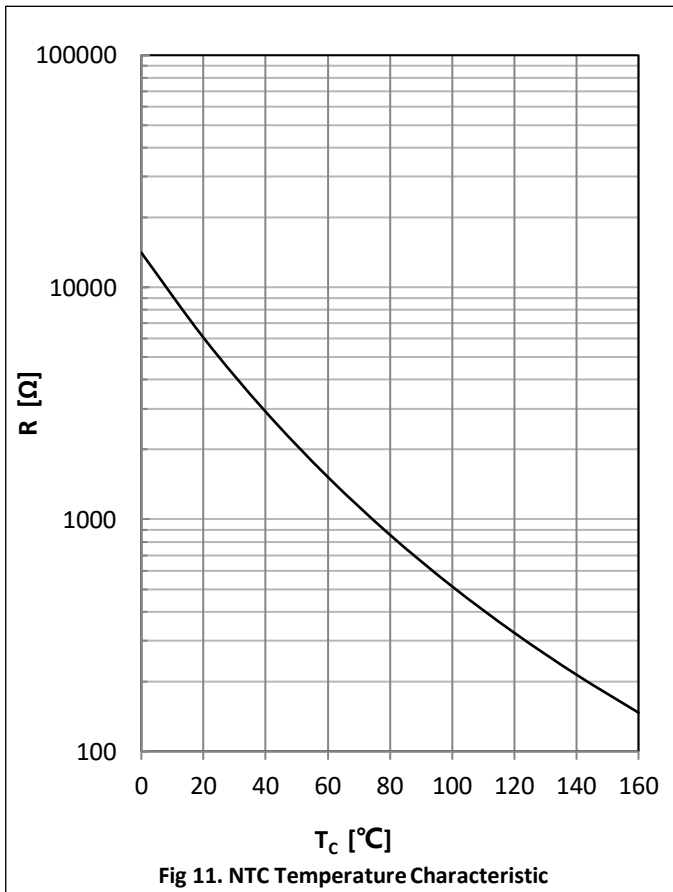
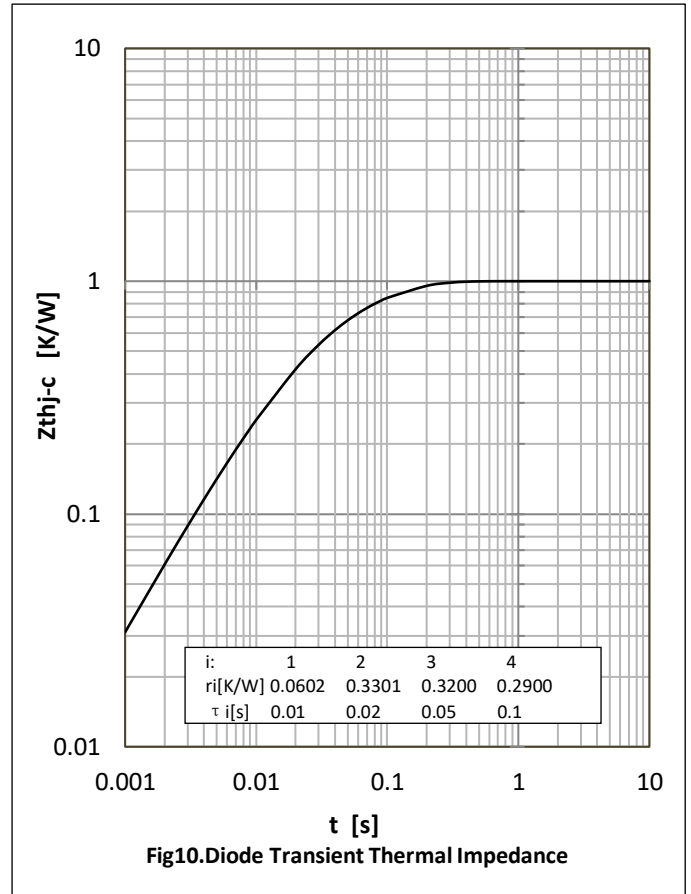
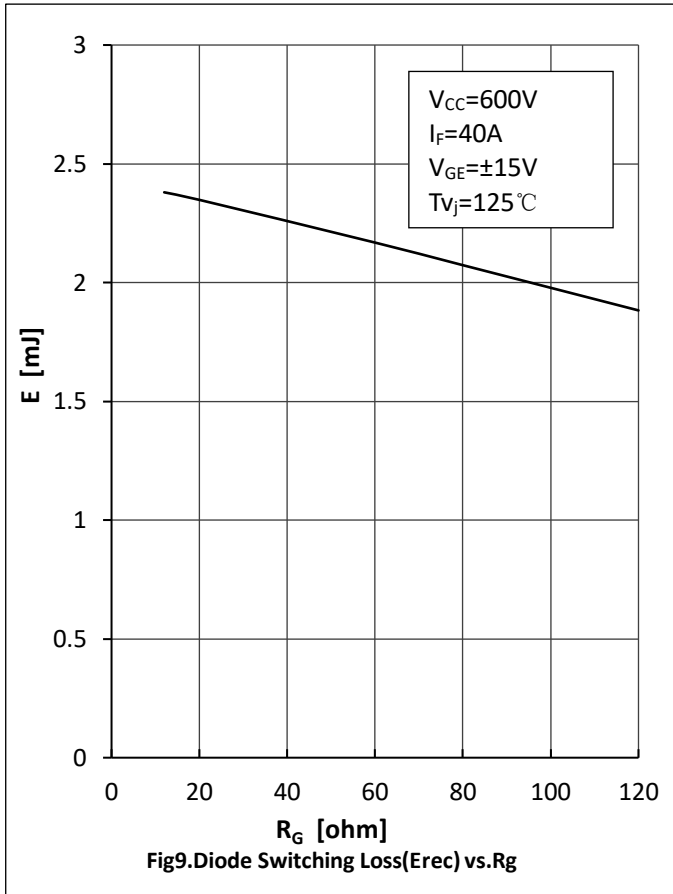
$T_c=25^{\circ}\text{C}$  unless otherwise specified

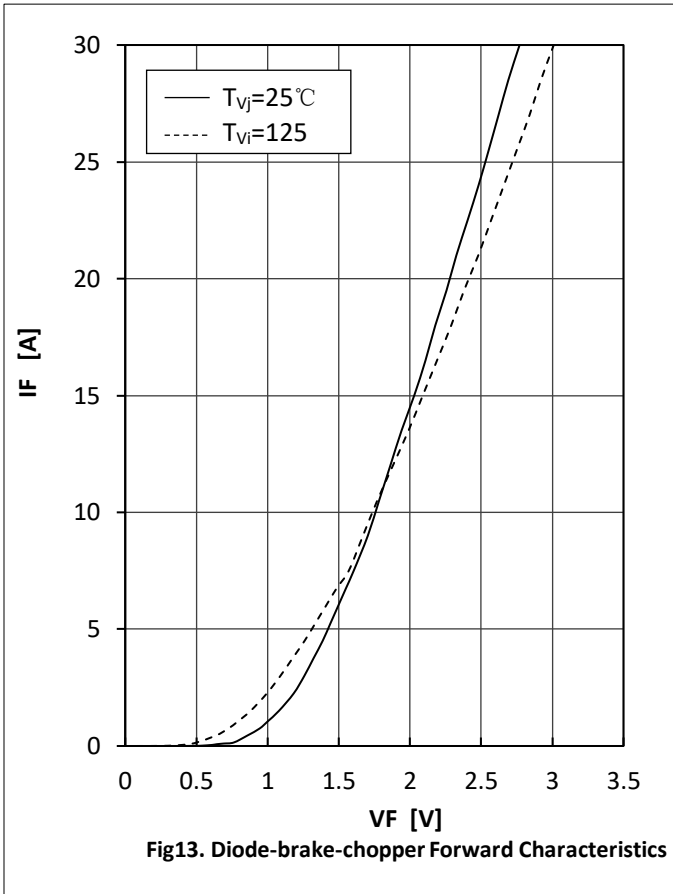
Parameter	Symbol	Conditions	Value			Unit
			Min.	Typ.	Max.	
Isolation voltage	$V_{\text{isol}}$	$t=1\text{min}, f=50\text{Hz}$	2500			V
Maximum Junction Temperature	$T_{\text{jmax}}$				175	$^{\circ}\text{C}$
Operating Junction Temperature	$T_{\text{vjop}}$		-40		150	$^{\circ}\text{C}$
Storage Temperature	$T_{\text{stg}}$		-40		125	$^{\circ}\text{C}$
Stray-inductance-module	$L_{\text{SCE}}$			60		nH
Module lead resistance, terminals-chip	$R_{\text{CC}'+\text{EE}'}$	$T_c=25^{\circ}\text{C}$ , per switch		4.0		m $\Omega$
	$R_{\text{AA}'+\text{CC}'}$			3.0		
Thermal Resistance Junction-to Case	$R_{\theta\text{JC}}$	per IGBT-inverter			0.66	K/W
		per Diode-inverter			1.00	
		per IGBT-brake-copper			0.90	
		per Diode-chopper			1.50	
		per Diode-rectifier			0.75	
Thermal Resistance Case-to Sink	$R_{\theta\text{CS}}$	per IGBT-inverter		0.31		K/W
		per Diode-inverter		0.48		
		per IGBT-brake-copper		0.33		
		per Diode-chopper		0.70		
		per Diode-rectifier		0.36		
		per Module		0.02		
Mounting Force Per Clamp	F		3.0		6.0	N
Weight of Module	G			180		g



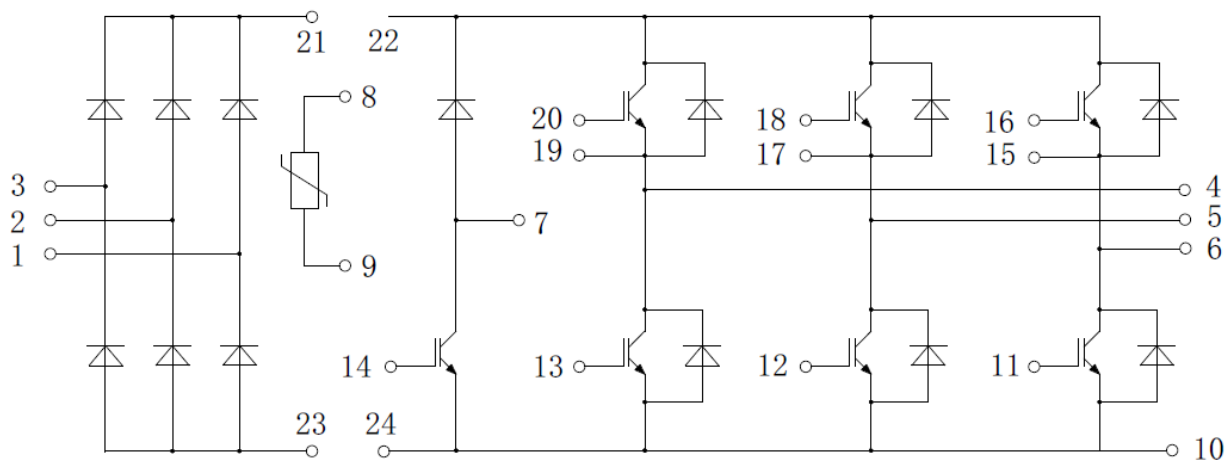








## ● Circuit Diagram



## ● Package Outline Information

Dimensions in Millimeters

